



# Reaction of $\text{Cu}(\text{CN})_3^{2-}$ with $\text{H}_2\text{O}_2$ in water under alkaline conditions: Cyanide oxidation, $\text{Cu}^+/\text{Cu}^{2+}$ catalysis and $\text{H}_2\text{O}_2$ decomposition



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## ABSTRACT

Cuprous cyanide is widely present in electroplating wastewater or metallurgical effluents. In the present study, the destruction of  $\text{Cu}(\text{CN})_3^{2-}$  with  $\text{H}_2\text{O}_2$  in water under alkaline conditions was investigated.  $\text{H}_2\text{O}_2$  oxidized the cyanide from  $\text{Cu}(\text{CN})_3^{2-}$  to cyanate with the formation of  $\text{Cu}(\text{CN})_2^-$  firstly. Following, the continuous oxidation of cyanide from  $\text{Cu}(\text{CN})_2^-$  and the attendant dissociation of  $\text{Cu}(\text{CN})_2^-$  led to progressive liberation of  $\text{Cu}^+$ . Transformation of  $\text{Cu}^+$  to  $\text{Cu}^{2+}$  was confirmed afterward by X-ray photoelectron spectroscopy analysis. Meantime, the  $\bullet\text{OH}$  signal was detected by electron spin resonance assay. It was concluded that Fenton-like reaction occurred between the liberated  $\text{Cu}^+$  and  $\text{H}_2\text{O}_2$ . UV–vis spectra studies revealed the formation of superoxo-cupric complex between  $\text{Cu}^{2+}$  and  $\text{H}_2\text{O}_2$  in alkaline conditions, which decomposed into  $\text{Cu}^{2+}$  species and  $\text{O}_2$  finally. Thus, how to improve the utilization of  $\text{H}_2\text{O}_2$  and enhance the destruction of  $\text{Cu}(\text{CN})_3^{2-}$  should be considered in the treatment of  $\text{Cu}(\text{CN})_3^{2-}$  wastewater.

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## 1. Introduction

Cyanide is widely used in electroplating industry [1] and metallurgical process [2]. The cyanide and copper often occur in the effluents simultaneously; the cyanide species may exist as  $\text{CN}^-$ ,  $\text{Cu}(\text{CN})_4^{3-}$ ,  $\text{Cu}(\text{CN})_3^{2-}$ , and  $\text{Cu}(\text{CN})_2^-$  [3], which must be adequately treated before being allowed to discharge due to its high toxicity. Different techniques have been proposed for the treatment of cyanide-contaminated effluents. Electrochemical oxidation is generally suitable for removing concentrated cyanide solutions [4,5]. The plasma method [6] and biological treatment [7,8] could be used to remove cyanide with low loads from wastewaters. Photocatalysis is also effective for cyanide oxidation [9,10]. Nevertheless, the existence of co-contaminants in these aqueous wastes can cause inhibitory effects on the three processes [6,7,10]. Though wet oxidation is adequate for the treatment of wastewaters containing various cyanide species, energy requirements are quite high [11]. Ferrate oxidation is effective in removing free cyanide and metal complex cyanide [12,13]. But, it was limited owing to the instability of the chemical [14]. Ozonation of free cyanide or complexed cyanide is limited by low rate of ozone mass transfer into aqueous phase at high pH [15]. The most practiced method is alkaline

chlorination, which has many disadvantages such as formation of toxic cyanogens chloride [16] and chloride disinfection by-products [17]. With respect to the method of adsorption, precipitation and ion-change, secondary treatment was generally needed [18–20].

$\text{H}_2\text{O}_2$  oxidation is particularly interesting because of it does not add any toxic pollutant. Oxidation of various species of cyanide in water by  $\text{H}_2\text{O}_2$  has been investigated recently. It was reported that 90% of cyanide with the concentration of 100 mg/L was removed in 24 h with 88.2 mM  $\text{H}_2\text{O}_2$  [21]; in the presence of pumice impregnated with copper, more than 90% of cyanide was removed in 1 h with 4.4 mM  $\text{H}_2\text{O}_2$  [22]. By contrast, more than 90% of cyanide with the initial cyanide concentration of 260 mg/L was removed in 20 min at pH 11 with the initial molar ratio ( $\text{H}_2\text{O}_2/\text{CN}$ ) of 1.0 in the presence of copper-impregnated activated carbon (AC–CuO) [23]. In addition, the oxidation of  $\text{Cu}(\text{CN})_3^{2-}$  and  $\text{Cu}(\text{CN})_2^-$  by  $\text{H}_2\text{O}_2$  was investigated by Beattie et al. [24].

The above studies mainly focused on the oxidation of cyanide by  $\text{H}_2\text{O}_2$ . The reaction of  $\text{Cu}(\text{CN})_3^{2-}$  with  $\text{H}_2\text{O}_2$  has received little attention, especially the reaction of  $\text{Cu}^+/\text{Cu}^{2+}$  with  $\text{H}_2\text{O}_2$  in the process. In previous studies, the various reaction mechanisms between  $\text{Cu}^+/\text{Cu}^{2+}$  and  $\text{H}_2\text{O}_2$  were reported. Eberhardt et al. investigated the reaction of  $\text{Cu}^+$  with  $\text{H}_2\text{O}_2$  by using fluorobenzene, anisole, and nitrobenzene as a probe for  $\bullet\text{OH}$  and it was concluded that  $\bullet\text{OH}$  was the major species resulting from the reaction [25]. In the presence of ethanol, 2-propanol and 2-butanol, it was found that  $\text{Cu}–\text{O}_2\text{H}$  complex was formed stably between  $\text{Cu}^+$  with  $\text{H}_2\text{O}_2$  [26].

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The reaction of nanomolar concentration of  $\text{Cu}^+$  with  $\text{H}_2\text{O}_2$  was investigated in 2.0 mM  $\text{NaHCO}_3$  and 0.7 M  $\text{NaCl}$  solutions at pH 8.0 [27]. Measurements of both the formation of the hydroxylated phthalhydrazide chemiluminescent product and the degradation of formate indicated that a higher oxidation state of copper,  $\text{Cu}^{3+}$  formed rather than  $\bullet\text{OH}$ . The  $\text{Cu}^+$  with ligand chloride even did not react with  $\text{H}_2\text{O}_2$  at all in natural waters [28]. The reaction of  $\text{Cu}^+$  with  $\text{H}_2\text{O}_2$  is strongly dependent upon the ligand environment and the solution pH. As to the reaction of  $\text{Cu}^+$  from  $\text{Cu}(\text{CN})_3^{2-}$  with  $\text{H}_2\text{O}_2$  under alkaline conditions, there was no clear understanding up to date. In one way,  $\bullet\text{OH}$  may be produced expectedly from  $\text{H}_2\text{O}_2$  through  $\text{Cu}^+/\text{Cu}^{2+}$  catalysis; in another way, decomposition of  $\text{H}_2\text{O}_2$  may occur in the presence of  $\text{Cu}^{2+}$ . These issues are concerned with whether  $\text{H}_2\text{O}_2$  oxidation or advanced oxidation process based  $\text{H}_2\text{O}_2$  is an efficient technology in practical application in treating  $\text{Cu}(\text{CN})_3^{2-}$  in water.

Thus, the reaction of  $\text{Cu}(\text{CN})_3^{2-}$  with  $\text{H}_2\text{O}_2$  was investigated under alkaline conditions in this study to answer three particular questions: (a) whether the  $\text{Cu}(\text{CN})_3^{2-}$  is destroyed completely with  $\text{H}_2\text{O}_2$ ? (b) Whether or not the catalytic reaction takes place between  $\text{Cu}^+/\text{Cu}^{2+}$  and  $\text{H}_2\text{O}_2$ ? (c) Whether the  $\text{H}_2\text{O}_2$  is inefficiently decomposed? Finally, a reaction process of  $\text{Cu}(\text{CN})_3^{2-}$  with  $\text{H}_2\text{O}_2$  was proposed. Investigation of this process provides additional understanding not only in treating  $\text{Cu}(\text{CN})_3^{2-}$  wastewater with  $\text{H}_2\text{O}_2$ , but also in the redox reaction of  $\text{Cu}^+/\text{Cu}^{2+}$  species with  $\text{H}_2\text{O}_2$ .

## 2. Experimental

### 2.1. Chemicals

Sodium cyanide, cuprous cyanide, hydrogen peroxide (wt 30.0%), sodium hydroxide, perchloric acid, and potassium iodide were all purchased from Sinopharm chemical reagent Co., Ltd. The reagent 5, 5-dimethyl-1-pyrroline-*N*-oxide (DMPO) was bought from Sigma Chemical Co. All chemicals were analytical grade. Deionized water was used for the preparation and dilution of solutions.

$\text{Cu}(\text{CN})_3^{2-}$  were prepared by the addition of cuprous cyanide powder to cyanide solutions at a molar ratio of  $\text{CN}^-$  to  $\text{Cu}^+$  (3.0:1.0 or 4.0:1.0) according to the procedure [29]. Cuprous cyanide species distribution was calculated with the program Visual MINTEQ 3.0. In the solutions,  $\text{Cu}(\text{CN})_3^{2-}$  is the predominant species at the ratio of 3.0:1.0 (Fig. S1(a)). Both the concentration of free cyanide and  $\text{Cu}(\text{CN})_3^{2-}$  are about 1.0 mM with the ratio of 4.0:1.0 (Fig. S1(b)), respectively.

### 2.2. Experiment procedures

The pH of cyanide solutions was maintained above 11.0 to avoid release of HCN gas [30]. The  $\text{H}_2\text{O}_2$  deprotonated and existed as  $\text{H}_2\text{O}^-$  when the pH of solution was above 12.0 [31]. So, the pH of solutions was adjusted to 11.0 by reagent grade  $\text{HClO}_4$  or  $\text{NaOH}$  in the experiments.

Stoichiometry studies were conducted by addition of various concentration of  $\text{H}_2\text{O}_2$  into  $\text{CN}^-$ ,  $\text{Cu}(\text{CN})_3^{2-}$ , and  $\text{CN}^-$ ,  $\text{Cu}(\text{CN})_3^{2-}$  co-existing solutions, respectively. The  $\text{H}_2\text{O}_2$  concentrations ranged from 0 to 18.0 mM. The cyanide concentration was fixed at 3.0 mM in the  $\text{CN}^-$  and  $\text{Cu}(\text{CN})_3^{2-}$  solutions. The cyanide was fixed at 4.0 mM in  $\text{CN}^-$ ,  $\text{Cu}(\text{CN})_3^{2-}$  co-existing system. The stoichiometry of the cyanide oxidation with  $\text{H}_2\text{O}_2$  was examined by an analysis of the residual cyanide after complete reaction of  $\text{H}_2\text{O}_2$  with  $\text{CN}^-$  or (and)  $\text{Cu}(\text{CN})_3^{2-}$ . The residual cyanide concentration was analyzed after 72 h in the  $\text{CN}^-$  system, while after 12 h in the  $\text{Cu}(\text{CN})_3^{2-}$ , and  $\text{CN}^-$ ,  $\text{Cu}(\text{CN})_3^{2-}$  co-existing system. The stoichiometry of the  $\text{Cu}^+$  oxidation with  $\text{H}_2\text{O}_2$  was also examined by an

analysis of the copper concentration after complete reaction. The samples for analysis of copper were filtrated firstly. Once  $\text{Cu}^+$  was oxidized into  $\text{Cu}^{2+}$ ,  $\text{Cu}(\text{OH})_2$  precipitation was generated at alkaline conditions, which can be removed by filtration. The copper in the filtrate was considered as cuprous complex.

Other experiments were performed in 0.5 L glass beaker and magnetic stirrer was used to keep the chemicals uniform. The beaker was covered with aluminum foil paper. Given concentration of  $\text{H}_2\text{O}_2$  was added in the beaker. The samples were taken at different time intervals, and were distilled immediately after sufficient amount of potassium iodide was added to terminate reaction. The concentration of potassium iodide was kept in 1.2 times of initial  $\text{H}_2\text{O}_2$  concentration.

### 2.3. Analytical procedures

The total cyanide concentration was determined by colorimetric method after distillation [32]. Cyanate concentration was determined by hydrolyzing to ammonia measured by Nesslerization method [32]. Concentrations of copper ions were measured using a 700 series inductively coupled plasma optical emission spectrometer (ICP-OES, Agilent Technology).  $\text{H}_2\text{O}_2$  concentration was determined colorimetrically using potassium titanium oxalate solution at 400 nm [33]. The dissolved oxygen (DO) concentration was determined by an oxygen electrode (Model 97-08-99, Orion Research Inc., Beverly, MA).

ESR spectra were obtained using electron paramagnetic resonance spectrometer (ESP 300E, Bruker). The settings were centerfield, 3480.00  $\times$  G; microwave frequency, 9.79 GHz; power, 5.05 mW. For this study, all the ESR spectra were recorded in situ using DMPO as the radical scavenger. The amount of  $\bullet\text{OH}$  was quantified according to the literatures [34,35], as described in the Supporting Information.

The samples were taken at different reaction times in the reaction process of  $\text{Cu}(\text{CN})_3^{2-}$  with  $\text{H}_2\text{O}_2$ . The potassium iodide solution with given concentration was added into the samples to terminate the reaction of  $\text{Cu}(\text{CN})_3^{2-}$  with  $\text{H}_2\text{O}_2$ . After that, the samples were treated by freeze-drying. The freeze-dried powder was characterized by X-ray photoelectron spectroscopy (XPS) and X-ray diffraction (XRD). XPS data were taken on an AXIS-Ultra instrument from Kratos using monochromatic Al  $K\alpha$  radiation (225 W, 15 mA, 15 kV) and low-energy electron flooding for charge compensation. To compensate for surface charge effects, the binding energies were calibrated using the C1s hydrocarbon peak at 284.80 eV. XRD pattern of the samples after vacuum freeze-drying were recorded on a Scintag-XDS-2000 diffract meter with Cu  $K\alpha$  radiation  $\lambda = 1.540598 \text{ \AA}$ . The generator voltage and tube current used were 40 kV and 40 mA, respectively.

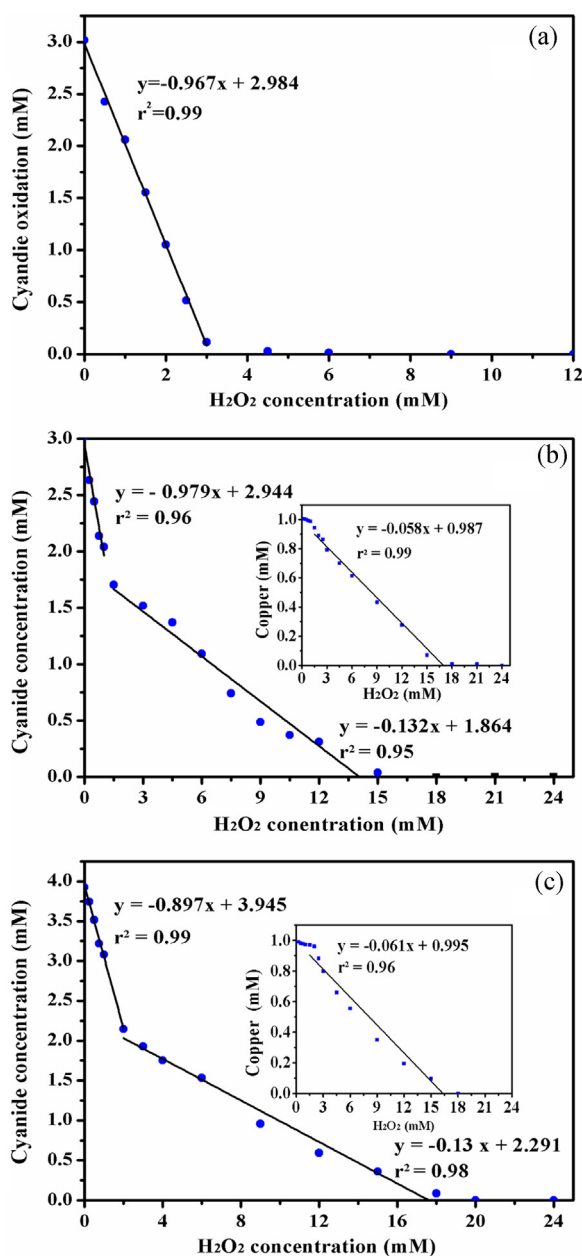
## 3. Results and discussion

### 3.1. Destruction of $\text{Cu}(\text{CN})_3^{2-}$ with $\text{H}_2\text{O}_2$

#### 3.1.1. Stoichiometries of free cyanide oxidation and $\text{Cu}(\text{CN})_3^{2-}$ oxidation

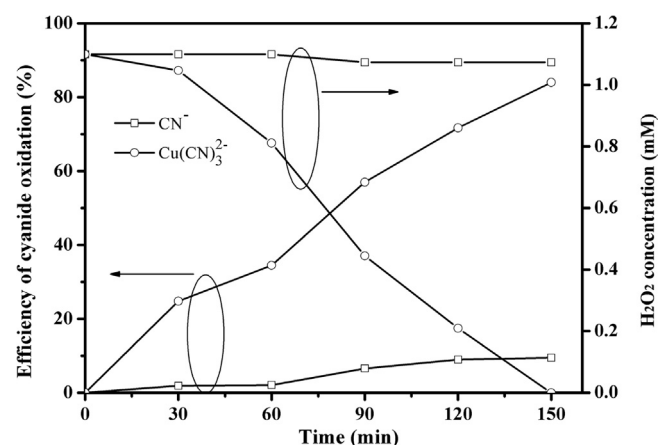
First, the stoichiometries of free cyanide oxidation (3.0 mM) and  $\text{Cu}(\text{CN})_3^{2-}$  oxidation (1.0 mM) were performed with various concentration of  $\text{H}_2\text{O}_2$  at pH 11.0. The stoichiometric relationship between cyanide and  $\text{H}_2\text{O}_2$  is shown in Fig. 1. In the case of free cyanide (Fig. 1(a)), when the initial  $\text{H}_2\text{O}_2$  concentration increases from 0 to 3.0 mM, cyanide concentration linearly decreases. The slope ( $\Delta[\text{CN}^-]/\Delta[\text{H}_2\text{O}_2]$ ) of the line gives stoichiometry for the reaction as  $-0.97$ , which indicates a stoichiometric ratio of 1.0.

In the case of  $\text{Cu}(\text{CN})_3^{2-}$  (Fig. 1(b)), when the initial  $\text{H}_2\text{O}_2$  concentration increases from 0 to 1.0 mM, cyanide concentration



**Fig. 1.** Plots of residual cyanide concentration with initial  $\text{H}_2\text{O}_2$  concentration: (a)  $\text{CN}^-$  (3.0 mM), (b)  $\text{Cu}(\text{CN})_3^{2-}$  (1.0 mM), (c)  $\text{CN}^-$  (1.0 mM) and  $\text{Cu}(\text{CN})_3^{2-}$  (1.0 mM) (in box, plots of soluble copper concentration with initial  $\text{H}_2\text{O}_2$  concentration pH: 11,  $T$ : 25 °C).

linearly decreases, but the copper concentration in the filtrate nearly remains constant (Fig. 1(b) inset). The slope of the line gives stoichiometry as  $-0.98$ . It is implied that the cyanide was oxidized by  $\text{H}_2\text{O}_2$  at this phase. When the initial  $\text{H}_2\text{O}_2$  concentration increases from 1.0 to 16.0 mM, cyanide concentration linearly decreases and the slope ( $\Delta[\text{CN}^-]/\Delta[\text{H}_2\text{O}_2]$ ) of the line gives stoichiometry as  $-0.13$ , implying that the  $\text{Cu}^+$  was also oxidized by  $\text{H}_2\text{O}_2$  besides cyanide. The copper concentration in the filtrate linearly decreases and the slope ( $\Delta[\text{Cu}]/\Delta[\text{H}_2\text{O}_2]$ ) of the line gives stoichiometry as  $-0.06$ . Thus, the value of  $\Delta[\text{CN}^-]/\Delta[\text{Cu}]$  is near to 2.0, which was calculated from  $\Delta[\text{CN}^-]/\Delta[\text{H}_2\text{O}_2]$  and  $\Delta[\text{Cu}]/\Delta[\text{H}_2\text{O}_2]$ . The relationship between cyanide concentration and copper concentration indirectly evidenced that  $\text{Cu}(\text{CN})_2^-$  was the predominant species until its complete disassociation. The  $\text{Cu}^+$  was liberated progressively from  $\text{Cu}(\text{CN})_2^-$  as a result of continuous cyanide oxidation. The  $\text{Cu}^+$  was oxidized subsequently.



**Fig. 2.** Efficiency of cyanide oxidation in free cyanide and  $\text{Cu}(\text{CN})_3^{2-}$  oxidation process ( $\text{CN}^-$ : 3 mM,  $\text{Cu}(\text{CN})_3^{2-}$ : 1.0 mM,  $\text{H}_2\text{O}_2$ : 1.0 mM, pH: 11,  $T$ : 25 °C).

The complete destruction of  $\text{Cu}(\text{CN})_2^-$  required a large amount of  $\text{H}_2\text{O}_2$ .

### 3.1.2. Stoichiometry of $\text{Cu}(\text{CN})_3^{2-}$ oxidation in presence of free cyanide

The stoichiometry of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation (1.0 mM) in the presence of free cyanide (1.0 mM) by  $\text{H}_2\text{O}_2$  was also performed (Fig. 1(c)). When the initial  $\text{H}_2\text{O}_2$  concentration increases from 0 to 2.0 mM, cyanide concentration linearly decreases, but the copper concentration in the filtrate nearly remains constant (Fig. 1(c) inset). The slope of the line ( $\Delta[\text{CN}^-]/\Delta[\text{H}_2\text{O}_2]$ ) gives stoichiometry as  $-0.90$ , indicating that oxidation of both complex cyanide and free cyanide occurred at this phase. When the initial  $\text{H}_2\text{O}_2$  concentration increases from 2.0 to 18.0 mM, cyanide concentration linearly decreases and the slope of line ( $\Delta[\text{CN}^-]/\Delta[\text{H}_2\text{O}_2]$ ) gives stoichiometry as  $-0.13$ . The copper concentration in the filtrate linearly decreases and the slope of line ( $\Delta[\text{Cu}]/\Delta[\text{H}_2\text{O}_2]$ ) gives stoichiometry as  $-0.06$ . The value of  $\Delta[\text{CN}^-]/\Delta[\text{Cu}]$  is found to be 2.0, which was calculated from  $\Delta[\text{CN}^-]/\Delta[\text{H}_2\text{O}_2]$  and  $\Delta[\text{Cu}]/\Delta[\text{H}_2\text{O}_2]$ . These results show that the  $\text{Cu}(\text{CN})_2^-$  oxidation proceeded at this phase as previous illustrated.

The oxidation of  $\text{Cu}(\text{CN})_3^{2-}$  was much faster than oxidation of free cyanide with  $\text{H}_2\text{O}_2$ , which is further evident from various consumption of  $\text{H}_2\text{O}_2$  over time in the oxidation of  $\text{Cu}(\text{CN})_3^{2-}$  and free cyanide (Fig. 2). These results suggest that the reactivity of  $\text{Cu}(\text{CN})_3^{2-}$  with  $\text{H}_2\text{O}_2$  is more higher than free cyanide with  $\text{H}_2\text{O}_2$ . Thus, the reaction of free cyanide with  $\text{Cu}(\text{CN})_2^-$  formed  $\text{Cu}(\text{CN})_3^{2-}$  immediately, which was further oxidized to  $\text{Cu}(\text{CN})_2^-$ . The conversion between  $\text{Cu}(\text{CN})_3^{2-}$  and  $\text{Cu}(\text{CN})_2^-$  proceeded continuously up to no free cyanide in the solution. A comparison of the reactivity of different metal cyanide complex ( $\text{Cd}(\text{CN})_4^{2-}$ ,  $\text{Zn}(\text{CN})_4^{2-}$ ,  $\text{Ni}(\text{CN})_4^{2-}$ ,  $\text{Cu}(\text{CN})_4^{3-}$ ) and free cyanide with  $\text{Fe}(\text{VI})$  also indicated that  $\text{Cu}(\text{CN})_4^{3-}$  was the most reactive complex [13]. Copper(I) salts in general are relatively unstable and rapidly transfer an electron to form  $\text{Cu}^{2+}$  ion. Recent quantum calculations on cyanides and isocyanides of transition metals also suggested that metal-carbon bonds are involved rather than N-bonded cyanide complex [36].

### 3.1.3. Product of cyanide oxidation

To analyze the pathway of cyanide oxidation with  $\text{H}_2\text{O}_2$ , intermediates of cyanide oxidation were identified in the course of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation. As shown in Fig. 3, the cyanate concentration increases with the decrease of cyanide concentration. In the present study, ammonia, nitrite and nitrate were not found. The sum of the cyanide concentration and cyanate concentration at different reaction times was found to be nearly equal to the initial cyanide

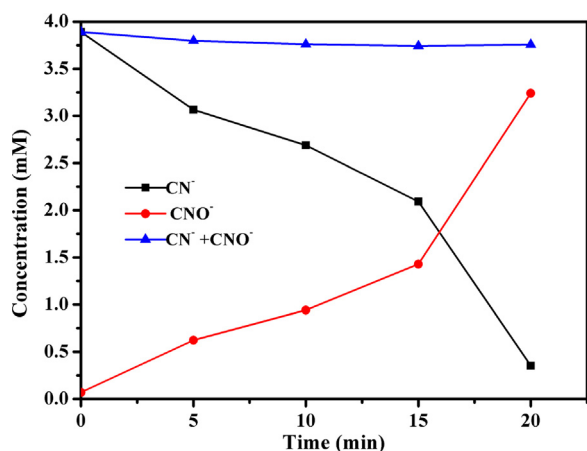


Fig. 3. Cyanide transformation during the process of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation ( $\text{Cu}(\text{CN})_3^{2-}$ : 1.0 mM,  $\text{CN}^-$ : 1.0 mM,  $\text{H}_2\text{O}_2$ : 12.0 mM, pH: 11,  $T$ : 25 °C).

concentration, indicating cyanate was the only oxidized product of cyanide in the experiment.

### 3.2. The catalytic reaction of $\text{Cu}^+/\text{Cu}^{2+}$ with $\text{H}_2\text{O}_2$

#### 3.2.1. $\text{H}_2\text{O}_2$ decay and its involved radicals with $\text{Cu}(\text{CN})_3^{2-}$ oxidation

Herein,  $\text{H}_2\text{O}_2$  decay and DO change over time during the course of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation are shown in Fig. 4(a). A different variation trend of  $\text{H}_2\text{O}_2$  decay and DO change with the reaction time was observed. Before 15 min,  $\text{H}_2\text{O}_2$  concentration declines moderately and DO dose almost does not change. After that,  $\text{H}_2\text{O}_2$  concentration declines steeply and DO dose goes up sharply.  $\text{H}_2\text{O}_2$  is decomposed

completely at 18 min. Correspondingly, DO reach the peak. It indicates that  $\text{H}_2\text{O}_2$  was mainly decomposed into  $\text{O}_2$  in this phase.

The formation of  $\bullet\text{OH}$  in the course of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation was also investigated by ESR spin-trap technique. The change of signal intensity at different reaction times is shown in Fig. 4(b). The characteristic four peaks of  $\text{DMPO}\text{-}\bullet\text{OH}$  with intensity of 1:2:2:1 are clearly observed at 16 min, which confirms the generation of the  $\bullet\text{OH}$  radicals [37], while the peaks disappear at 20 min. By contrast, the characteristic peaks of  $\text{DMPO}\text{-}\bullet\text{OH}$  do not appear at 0, 5, 10, and 15 min. Meantime, the concentration of  $\bullet\text{OH}$  at different reaction times was examined (Fig. 4(b), inset). Within 15 min, the  $\bullet\text{OH}$  concentration is below 5.0  $\mu\text{M}$ . At 16 min, the amount of  $\bullet\text{OH}$  is determined to be 78.0  $\mu\text{M}$ . By contrast, the  $\bullet\text{OH}$  concentration is below 5.0  $\mu\text{M}$  at 20 min. The production of  $\bullet\text{OH}$  preceded the increase of DO, implying that  $\text{Cu}^+$  oxidation occurred before the decomposition of  $\text{H}_2\text{O}_2$  into  $\text{O}_2$ . The  $\bullet\text{OH}$  trapping studies reveal that cyanide oxidation did not been retarded whatever bicarbonate or *t*-BuOH as scavenger (Fig. S2(a) and Fig. S2(b)). Therefore, the cyanide oxidation by  $\bullet\text{OH}$  could be negligible in the experiment.

#### 3.2.2. Transformation of copper species with $\text{Cu}(\text{CN})_3^{2-}$ oxidation

In order to examine the transformation of  $\text{Cu}^+$  to  $\text{Cu}^{2+}$  during the course of  $\text{Cu}(\text{CN})_3^{2-}$  destruction, XPS analysis and XRD measurements were conducted on the freeze-dried samples taken at different reaction times. As shown in Fig. 5, the peaks corresponding to Cu 2p<sub>3/2</sub> at ca. 932.8 eV are observed for the samples at 0, 5, 10 and 15 min, which are in good agreement with the reported values for  $\text{Cu}^+$  [38]. For the sample at 20 min, the peaks corresponding to the Cu 2p<sub>3/2</sub> are observed at 934.4 eV for  $\text{Cu}^{2+}$ ,  $\text{Cu}^{2+}$  ion could also be distinguished by the appearance of a shake-up satellite line at ca. 941.2–943.7 eV [39]. It is suggested that the  $\text{Cu}^+$  was oxidized into  $\text{Cu}^{2+}$  after 15 min. As shown in Fig. 6, the XRD patterns of the samples at 0 and 10 min exhibit the features of  $\text{Na}_2\text{Cu}(\text{CN})_3$  (JCPDS 70-1064) and NaCN (JCPDS 04-0665). The diffraction peak of NaCNO (JCPDS 44-0770) appears in the samples taken at 10, 15 and 20 min, while the peak of  $\text{Na}_2\text{Cu}(\text{CN})_3$  and NaCN gradually faded away. It indicates that  $\text{Cu}(\text{CN})_3^{2-}$  was destructed with the formation of  $\text{CNO}^-$ . For the sample at 20 min, nearly no diffraction peak for the crystalline phases of copper oxides (JCPDS 89-2529) is observed due to the content below XRD detection limit presumably. It is inferred that  $\text{Cu}(\text{OH})_2$  was the predominant species.

In addition, the reaction of  $\text{Cu}^+$  with  $\text{H}_2\text{O}_2$  may produce  $\text{Cu}^{3+}$  except for  $\text{Cu}^{2+}$ . The dissociation of  $\text{Cu}^{3+}$  produced  $\bullet\text{OH}$  in acidic solutions [27]. However, the rate of formation of  $\bullet\text{OH}$  from the dissociation of  $\text{Cu}^{3+}$  was extremely slow at pH 8.0 [27], and the  $\bullet\text{OH}$  was not formed in alkaline solutions [25]. Since our experiments were carried out in alkaline solutions (at pH 11.0), it was concluded that the  $\bullet\text{OH}$  are formed via a Fenton-like reaction rather than the dissociation of  $\text{Cu}^{3+}$ .

### 3.3. The $\text{H}_2\text{O}_2$ decomposition

UV-vis spectrum of the  $\text{Cu}(\text{CN})_3^{2-}$  solution with the addition of  $\text{H}_2\text{O}_2$  was recorded at various times. At 16 min, the absorbance spectrum of the solution appears in the visible light region, which disappears at 20 min (Fig. 7(a)). The  $\text{Cu}^+$  has been oxidized into  $\text{Cu}^{2+}$  after 15 min according to XPS analysis. It has been reported that the reaction between  $\text{H}_2\text{O}_2$  and  $\text{Cu}^{2+}$  in strongly alkaline medium led to the formation of the species with the absorbance in the region of 340–700 nm [40]. To verify the formation of the species in the experiment, spectrophotometric studies about the reaction of  $\text{Cu}^{2+}$  with  $\text{H}_2\text{O}_2$  were conducted at various pH and with various  $\text{H}_2\text{O}_2$  concentrations at pH 11. The absorbance in the region of 340–700 nm is observed after the addition of  $\text{H}_2\text{O}_2$  to  $\text{CuClO}_4$  solutions as the pH value is higher than 7.0, which increases with the increase of pH value (Fig. 7(b)). The absorbance intensity also increases with

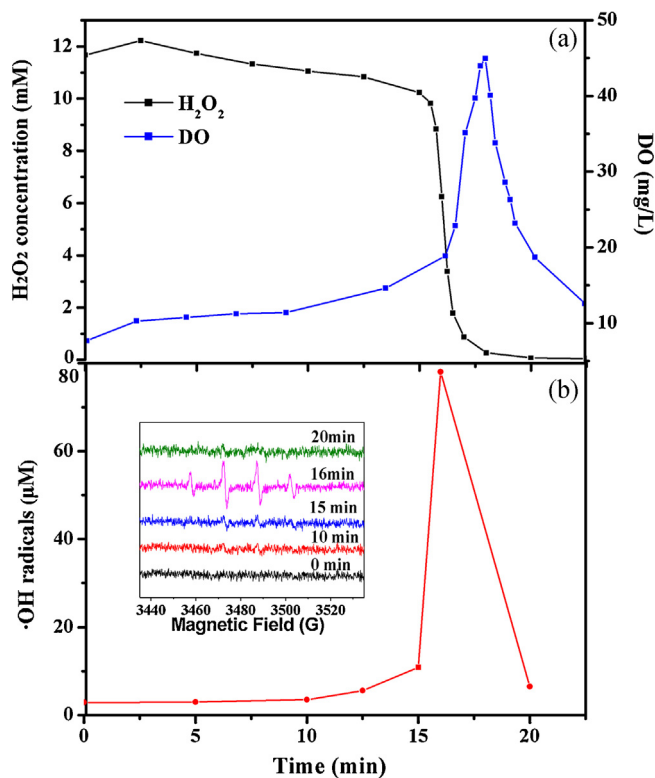
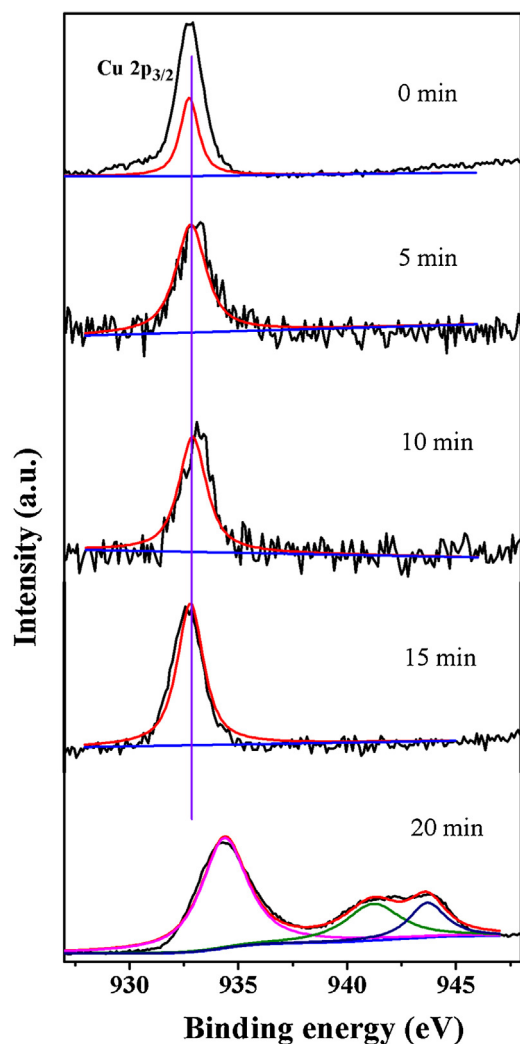
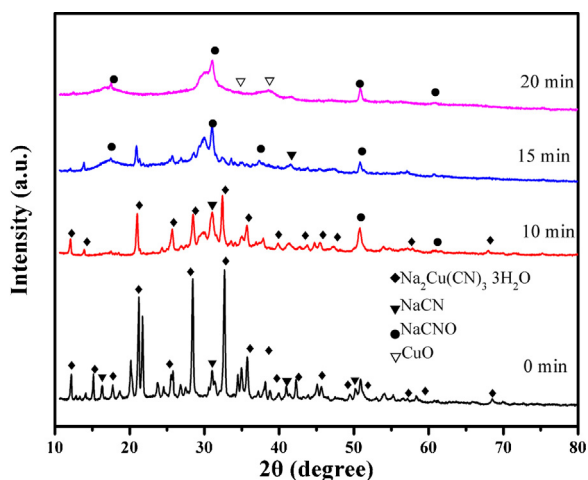


Fig. 4. (a)  $\text{H}_2\text{O}_2$  decay and DO change during the process of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation, (b)  $\bullet\text{OH}$  change during the process of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation, inset, ESR signal  $\text{DMPO}\text{-}\bullet\text{OH}$  in aqueous dispersion during the process of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation, ( $\text{Cu}(\text{CN})_3^{2-}$ : 1.0 mM,  $\text{CN}^-$ : 1.0 mM,  $\text{H}_2\text{O}_2$ : 12.0 mM, pH: 11,  $T$ : 25 °C).

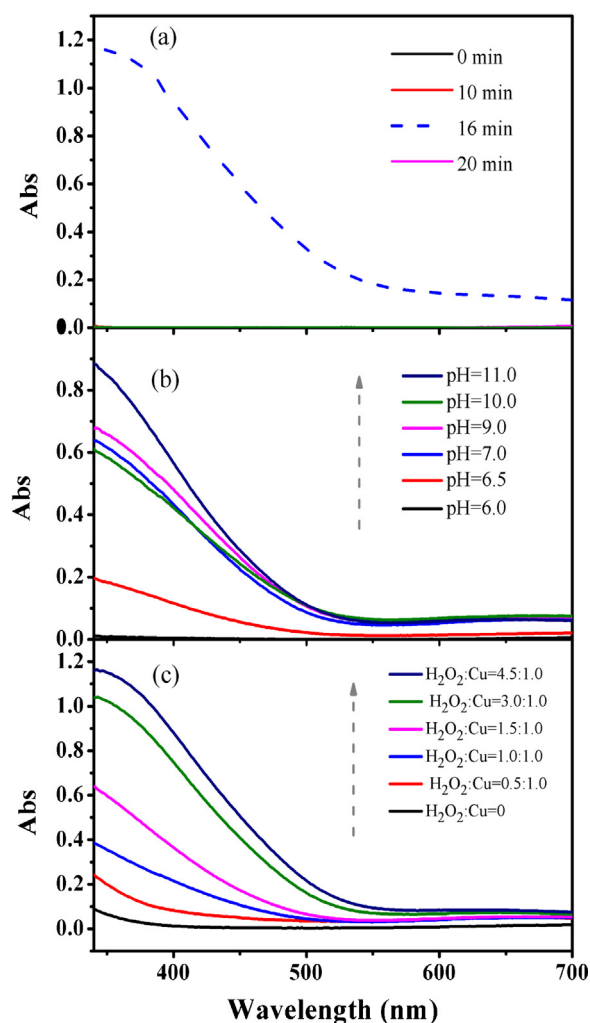




**Fig. 5.** XPS spectra of the freeze-dried samples collected at different time in the process of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation by  $\text{H}_2\text{O}_2$  ( $\text{Cu}(\text{CN})_3^{2-}$ : 1.0 mM,  $\text{CN}^-$ : 1.0 mM,  $\text{H}_2\text{O}_2$ : 12.0 mM, pH: 11,  $T$ : 25 °C).



**Fig. 6.** XRD patterns of the freeze-dried samples collected at different time in the process of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation by  $\text{H}_2\text{O}_2$  ( $\text{Cu}(\text{CN})_3^{2-}$ : 1.0 mM,  $\text{CN}^-$ : 1.0 mM,  $\text{H}_2\text{O}_2$ : 12.0 mM, pH: 11,  $T$ : 25 °C).

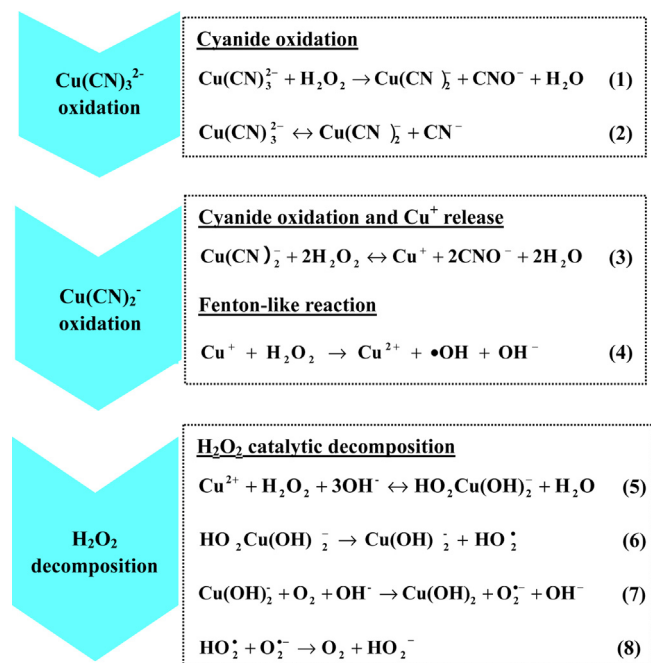


**Fig. 7.** (a) change of absorbance spectra during process of  $\text{Cu}(\text{CN})_3^{2-}$  oxidation by  $\text{H}_2\text{O}_2$  ( $\text{Cu}(\text{CN})_3^{2-}$ : 1.0 mM,  $\text{CN}^-$ : 1.0 mM,  $\text{H}_2\text{O}_2$ : 12.0 mM, pH: 11,  $T$ : 25 °C); (b) change of absorbance spectra with pH values in the reaction of  $\text{Cu}^{2+}$  with  $\text{H}_2\text{O}_2$  ( $\text{Cu}^{2+}$ : 1.0 mM,  $\text{H}_2\text{O}_2$ : 3.0 mM, pH: 11,  $T$ : 25 °C); (c) change of absorbance spectra with  $\text{H}_2\text{O}_2$  dose in the reaction of  $\text{Cu}^{2+}$  with  $\text{H}_2\text{O}_2$  ( $\text{Cu}^{2+}$ : 1.0 mM, pH: 11,  $T$ : 25 °C).

the increase of  $\text{H}_2\text{O}_2$  concentration (Fig. 7(c)). The superoxo-cupric complex ( $\text{HO}_2\text{Cu}(\text{OH})_2^-$ ) was identified as the key species in the reaction of  $\text{H}_2\text{O}_2$  with  $\text{Cu}^{2+}$  in strongly alkaline medium [40]. The  $\text{HO}_2\text{Cu}(\text{OH})_2^-$  was unstable, which was further decomposed into  $\text{Cu}^+$  species and superoxide radical in unimolecular [40]. The superoxide radical served as a precursor for  $\text{O}_2$ . It is concluded that the  $\text{H}_2\text{O}_2$  was decomposed via such pathway.

#### 3.4. A proposed process of $\text{Cu}(\text{CN})_3^{2-}$ destruction by $\text{H}_2\text{O}_2$

On the basis of the above results, a reaction process of  $\text{Cu}(\text{CN})_3^{2-}$  with  $\text{H}_2\text{O}_2$  is proposed. As shown in Scheme 1,  $\text{H}_2\text{O}_2$  oxidizes  $\text{Cu}(\text{CN})_3^{2-}$  to  $\text{Cu}(\text{CN})_2^-$  with the formation of cyanate and  $\text{H}_2\text{O}$  (Eq. (1)) firstly. The oxidation of complex cyanide species is faster than oxidation of free cyanide due to its higher reactivity activity with  $\text{H}_2\text{O}_2$ . Thus, the  $\text{Cu}(\text{CN})_2^-$  reacts with excess free cyanide to form  $\text{Cu}(\text{CN})_3^{2-}$  immediately (Eq. (2)). The oxidation and re-formation of  $\text{Cu}(\text{CN})_3^{2-}$  proceed simultaneously until no free cyanide. The further oxidation of ligands ( $\text{CN}^-$ ) leads to progressive destruction of  $\text{Cu}(\text{CN})_3^{2-}$ , followed by release of  $\text{Cu}^+$  (Eq. (3)). The released  $\text{Cu}^+$  reacts with  $\text{H}_2\text{O}_2$  to form  $\text{Cu}^{2+}$  and  $\bullet\text{OH}$  (Eq. (4)). It can be considered as a Fenton-like reaction. The formation of superoxo-cupric complex ( $\text{HO}_2\text{Cu}(\text{OH})_2^-$ ) between  $\text{Cu}^{2+}$  species and  $\text{H}_2\text{O}_2$  is



**Scheme 1.** A proposed reaction process of  $\text{Cu(CN)}_3^{2-}$  with  $\text{H}_2\text{O}_2$ .

verified afterward in alkaline conditions (Eq. (5)). The  $\text{HO}_2\text{Cu(OH)}_2^-$  is further decomposed into  $\text{Cu}^+$  species and superoxide radical ( $\text{O}_2^{\bullet-}$ ) in unimolecular due to its low stability (Eq. (6)). The  $\text{Cu}^+$  is subsequently oxidized to  $\text{Cu}^{2+}$  by  $\text{O}_2^{\bullet-}$  or  $\text{O}_2$  (Eq. (7)). The catalytic cycle between  $\text{Cu}^+/\text{Cu}^{2+}$  species is then propagated by the continuous oxidation with  $\text{H}_2\text{O}_2$  and reactive oxygen species. The decomposition of  $\text{H}_2\text{O}_2$  give off  $\text{O}_2$ . The  $\text{O}_2^{\bullet-}$  serves as a precursor for  $\text{O}_2$  formation (Eq. (8)).

#### 4. Conclusions

In this work, we investigated the reaction of  $\text{Cu(CN)}_3^{2-}$  with  $\text{H}_2\text{O}_2$  in water at pH 11.0. The destruction of  $\text{Cu(CN)}_3^{2-}$  was investigated though stoichiometry study. In the course of  $\text{Cu(CN)}_3^{2-}$  destruction, the decomposition of  $\text{H}_2\text{O}_2$  and its products were examined. At the same time, the species of copper were also identified using various spectra (XPS, XRD and UV–vis). On the basis of these results, a reaction process of  $\text{Cu(CN)}_3^{2-}$  with  $\text{H}_2\text{O}_2$  in water at pH 11.0 was proposed. It was found that:

- (1) The  $\text{Cu(CN)}_3^{2-}$  was destroyed progressively by  $\text{H}_2\text{O}_2$ , resulting from oxidation of cyanide to cyanate. The  $\text{Cu(CN)}_3^{2-}$  could be destroyed completely with the consumption of a large amount of  $\text{H}_2\text{O}_2$ .
- (2) The reaction of  $\text{Cu}^+$  with  $\text{H}_2\text{O}_2$  proceeded via a Fenton-like reaction. The catalytic reaction did not occurred until the  $\text{Cu}^+$  was liberated from the complexes.
- (3) The  $\text{H}_2\text{O}_2$  was decomposed into  $\text{O}_2$  by the catalysis of  $\text{Cu}^+/\text{Cu}^{2+}$  species under alkaline conditions, which reduced the utilization of  $\text{H}_2\text{O}_2$  for cyanide oxidation.

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#### Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.apcatb.2014.04.010>.

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